



## FACILITIES & CAPABILITIES





## INTRODUCTION

Loral Data Systems is a division of Loral Corporation. The Corporate program and technology base constitutes a commanding presence in both the U.S. and international markets for sophisticated, high-technology defense electronics.

#### Our Facility...

- Loral Data Systems is located on a 90-acre tract in Sarasota, Florida
- Employs 850 people
- Modular design permits optimum use of our facility
- Over 350,000 square feet...air conditioned...under one roof...
- One third is used for
  - administration
  - engineering
  - support
  - development and documentation of standard products and systems

Two thirds are used for manufacturing and it includes

- fabrication
- assembly
- test
- Top Secret Department of Defense (DoD) approved facility
- Sensitive Compartmented Industrial Facility (SCIF) area of 15,000 square feet

#### **Our Product Categories...**

#### Telemetry

EMR is the major player in large, turn-key telemetry systems. We tailor components for specialized applications. From Boeing Aerospace to White Sands Missile Range, EMR is synonymous with command and control for defense and space. As future requirements call for more data, higher transmission rates and higher reliability, we are positioned to supply everything from PC boards to integrated mainframe systems.

#### **Aviation Recorders**

We are the world-wide leader and major supplier of commercial digital flight and cockpit voice recorders. We combine state-of-the-art electronics with time-proven crash- and fire-protected tape transport technology.

#### Signal Processing Systems

Dedicated to special projects for the U.S. Government, this group delivers custom designed systems and equipment to DoD. These systems and products support the collection, processing, analysis, and study of command/control/communication signals.







#### SUCCESS YESTERDAY AND TODAY



## DESIGN, ENGINEERING AND DRAFTING

#### **Design Facilities and Capabilities...**

**Correct**, efficient, quick-response design in a cost-effective manner is the key to high-technology programs.

- Our 200 full-time engineering team members are experts in telemetry.
- We lead the industry in developing new ways of acquiring, conditioning, recording, reducing, and displaying data.
- We maintain our dominant position in the market by continuous investment in research and development programs.
- New Independent Research and Development (IR&D) projects are an integral part of the Corporate growth plan.

#### Engineering.

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- Top-Level Design: Workstations are used by engineers for system-level design.
- Module-Level Digital Design: With almost 40 MIPS of Valid computer-aided engineering systems, module designs become reality in record time.
- System-Level Design Verification: In-house computer equipment, with a full telemetry front end, provides our engineers with a test bed system for design evaluation and verification.
- Data Processing Laboratory and Ethernet Network: From prototype design simulation to system integration and delivery, our Engineering Data Processing Laboratory provides a wide range of micro- and mini-computer processors to support this in-house function.

#### Drafting...

Computer-aided design and drafting tools serve to decrease development costs, shorten development cycle time, verify the design performance, and assure a superior design.

- Workstations, utilizing the latest software, convert engineering design information into Manufacturing readable data via Engineering Documentation.
- Computer Aided Design and Drafting (CADD) tools serve to decrease engineering development costs.
- Automated tools shorten the development cycle time to Manufacturing.
- Use of Design Rules Checking (DRC) programs assure superior design.



# **EMR TELEMETRY SYSTEMS** *fc today... and tomorrow*



## CONTRACTS, PRODUCTION, MANUFACTURING AND SHIPPING

TELEMETR

### Contracts Administration . . .

- Our experts in International, Domestic and U.S. Government contracts:
  - **Conduct customer negotiations**
  - Perform all contract administrative details, including export laws and procedures

#### Production . . .

- Equipped with automated material requirements planning system
- Utilizes an automated production control system

#### Manufacturing...

Build to Print — Loral Data Systems manufactures customer products within the customer's requirements or within the necessary/required military specifications. Workmanship and quality standards meet or exceed MIL-STD-454.

- Fabrication
  - Machine shop is equipped with precision boring and grinding equipment
  - Computer-controlled milling machines meet precise measurement requirements

#### Construction

- Our experienced team builds, tests, and inspects production units in a timely and efficient manner
- Microprocessor-controlled semiautomatic insertion machines offer accuracy and speed
- Numerically-controlled wire wrapping of printed-wiring boards shortens response time on new designs
- Systems Assembly
  - Our systems project engineers coordinate with manufacturing to ensure that system components are available as the phases of system integration progress.
  - Racks are assembled and cabled in a system subassembly staging area.
  - Each system is laid out to match the final system configuration on the integration and test floor. Each system remains here through customer acceptance until ready for final inspection and shipment.

#### Shipping...

Product configurations are verified prior to packing.

- Requirements, both commercial and government, are met by our shipping facility
- Ensures safe delivery with custom-designed packing



## QUALITY ASSURANCE, LAB, TEST AND STOCKROOM

#### Quality Assurance...

Reliability, Components, and Software Engineering are a part of Loral Data Systems' exceptional Quality Assurance program. Our specialized areas include:

- Quality Program as outlined in MIL-STD-9858A
- State-of-the-art testing, calibration, and failure analysis labs
- Environmental, material and process analysis functions
- Incoming fabrication and in-process inspection stations
- Dynamic testing of assemblies
- Reliability Program as outlined in MIL-STD-785
- Inspection System as detailed in MIL-I-45208A

#### Lab Facilities...

- Materials and Processes Laboratory
- Calibration Laboratory as outlined in MIL-STD-45662
- Reliability Analysis Laboratory

#### Test...

- End-to-end system test and logistic support
- Automated Test Equipment (ATE)...high-speed simulation test
- Test records retained for years . . . available for inspection upon request
- Over 800 pieces of commercial and custom test equipment, including Gen Rad Functional Board Testers and Function Test Development Stations. Marconi Incircuit Board Testers...super-mini ATE testing and software development stations, and PC based ATE and RST development stations.
- Written and formalized test procedures ensure a solid and stable product shipment
- · Board-level testing completed in end products ensures a "turn-key" operation

#### Stockroom...

- 10,000 square-foot area
- Over 30,000 components in stock
- Bar coding used for efficient operation
- Greater than 97% accuracy on cycle counts
- Inspection sampling as outlined in MIL-STD-105D



## PROGRAM MANAGEMENT, TRAINING AND DOCUMENTATION, AND CUSTOMER SUPPORT

#### Program Management...

- Over 40 years of experience gives EMR the leading edge on building high-quality telemetry and control systems
- We have total in-house engineering capabilities
- Our technical know-how supports the full spectrum of development and manufacturing expertise

#### Training and Documentation...

- Training
  - Full range of product and systems courses are available for hardware and software
  - Courses can be tailored to your needs
  - Instructors conduct courses in-house or at your facility
- Documentation
  - Appropriate hardware and software manuals supplied with each system
  - Our technical publication system is ready to support CALS
  - Writers work closely with engineers to produce documentation that ensures maximum system utilization

#### Customer Support...

- Upon system delivery, we offer support for installation and retesting, assistance in system operation, and advisory services.
- A set of spare modules and/or components can be recommended for selfmaintenance organizations.
- Loral equipment is warranted for 3 to 12 months (equipment dependent). Additional warranty coverage can be purchased.
- On-site customer support programs are available through a service contract and include:
  - □ Total Care 24-hour response times and monthly preventive maintenance
  - Depot priority handling at our Depot Centers and unlimited telephone support
  - On-site 48-hour response and a series of free on-site visits
  - □ Hourly annual agreement where rates are frozen and assured rapid support.





- 350,000 Square Feet
- 850 Employees
- High Technology for DoD Contracts for Over 30 Years
- Systems, Software, Hardware Product
- Top Secret DoD Approved Facility
- 15,000 Square Feet of SCIF Area



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